SMITHSONIAN MISCELLANEOUS COLLECTIONS VOLUME 69, NUMBER 7

# Bodgkins Fund

## REPORT ON AIRCRAFT SUPPLY OF GREAT BRITAIN AND DISCUSSION OF THE DIFFICULTIES INVOLVED IN PRODUCTION



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#### ADVERTISEMENT

This pamphlet is an extract from the Report for the year 1917, of the War Cabinet of Great Britain relating to supply of aircraft. It is reprinted with the permission of Lord Reading, the British Ambassador.

The description given of the difficulties in the way of obtaining a supply of aircraft is so accurate and is so general in its application to all countries that it is believed it should be given as wide a circulation as possible in America. Its application to the American aircraft situation is evident if we remember that Great Britain has been at war since August, 1914, and that every resource of the country, famous for generations as the center of mechanical developments, has been applied to the problem of the production of aircraft. This enables us to appreciate more clearly the progress made by the United States in 1917-18.

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# THE WAR CABINET

# REPORT For the year 1917.

Presented to Parliament by Command of His Pajesty.



LONDON: PUBLISHED BY HIS MAJESTY'S STATIONERY OFFICE.

1918.

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## SUPPLY OF AIRCRAFT

[The above recital indicates generally what steps have been taken in matters of administration and control.] It should be supplemented by some general account of the measures taken as regards supply of aircraft and the development of that supply.

In endeavouring to describe the measures taken to meet the aircraft needs of the Navy and Army, the writer is at once confronted by the fact that the information desired by the country is precisely the information desired by the enemy. What the country wants to know is what has been the expansion in our Air Services; whether we have met and are meeting all the demands of the Navy and of the Army, both for replacement of obsolete machines by the most modern types and for the increase of our fighting strength in the air; what proportion of the national resources in men, material and factories is being devoted to aviation; what the expansion is likely to be in the future. These are precisely the facts which we should like to know with regard to the German air service, and for that reason it would be inadmissable for us to supply Germany with corresponding information about ourselves by publishing a statement on the subject.

It can be said that the expansion of our Air Services is keeping pace generally with the growing needs of the Navy and the Army.

The brilliant part played by the Royal Flying Corps and the Royal Naval Air Service in the battles of the Somme, Vimy, Messines and Ypres has been described by the Commander-in-Chief, who has also borne frequent testimony to the inestimable value of the work performed daily and nightly by the two air services. It is fair to say that not even the well-known superiority of our airmen over those of the enemy would have enabled them to have earned the Commanderin-Chief's praise in so unstinted a measure unless they had been supplied with satisfactory machines and equipment from home. It is rather the fashion to criticise the quality of our machines. Most of the critics, however, are ignorant of the technical and manufacturing difficulties which have to be overcome in order to keep up a constant and increasing supply of the most up-to-date machines. Not only are the technical difficulties and the resultant research and experimental work formidable in themselves, but the task of building up in war time, without seriously affecting the requirements of other services, a new industry of a most highly skilled character neces-

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sarily puts a heavy strain upon the organising and manufacturing ability of the country. The growing realisation of the increasing importance of aviation as an artificer of victory has recently been reflected by the concession of first priority to labour and materials required for aircraft production.

The nature of the duties performed by the Royal Naval Air Service, both in conjunction with the fleet and from naval bases, makes secrecy essential to success. It is, unfortunately, inevitable, therefore, that the public should remain in the dark on this subject; but the Germans, who in this matter are perhaps the best judges, have good reason to know and to regret the great and growing activities of the Royal Naval Air Service. All that has been said regarding the difficulties of supplying the requirements of the Air Forces operating over the land applies equally to the supply of those which operate over the sea. In both cases difficulties are being overcome and the outlook is improving.

• The science of aeronautics is in a state of constant and rapid development; improvements in engines, aeroplanes and their numerous accessories are constantly being worked out. But the interval between the discovery of an improvement and its introduction into the service is, owing to technical considerations, very much longer than is commonly supposed. Experience shows that, as a rule, from the date of the conception and design of an aero-engine to the delivery of the first engine in series by the manufacturer, more than a year elapses; the corresponding period for an aeroplane is about one half as long. Consequently, plans have to be laid for a long period ahead, and these plans are liable to be upset by many uncertain factors. The hopes based upon the promising results given by the first experimental engines of a new design are frequently disappointed owing to difficulties of bulk manufacture or to defects only developed after long trial in the air; new types of aeroplanes favourably reported on when first tried are found on longer experience not to give complete satisfaction, and yet it is impossible, if we are to keep ahead in the keen struggle for aerial superiority, to wait for full experience before placing orders. Risks must be run, and new types must be adopted at the earliest moment consistent with reasonable assurance that they will constitute a substantial improvement on what is already in use. Orders must be placed, moreover, for considerable numbers and for delivery over many months, as the large output required for our present flying services can only be obtained by bulk orders permitting a high degree of sub-division of work.

The next step in the problem is the balancing of the engine and the aeroplane programmes. Owing to the much longer period required for the production of engines than of aeroplanes, orders for the former must be placed for relatively long periods ahead, before it is known what types of aeroplanes will be required when the engines become available.

The problem is complicated by the fact that manufacture and delivery rarely if ever proceed in accordance with anticipation. The output of a particular type may be delayed for weeks or even months owing to some technical difficulty of manufacture. Moreover, as replacement of losses and expansion are proceeding simultaneously in the flying services, and the rate of wastage in different types of engines and of aeroplanes varies considerably according to circumstances, it is impossible to forecast with accuracy what engines will be available for the equipment of new types of aeroplanes after wastage has been made good. Nor is it possible to any great extent to adjust the programme by modifying orders once placed without disorganising supply. The problem does not end here. Whenever a new type is introduced provision must be made for accumulating a sufficient " head " of spare engines, spare aeroplanes and spare parts of innumerable kinds, to keep the squadron to be equipped with that type in a condition to make good the day-to-day wastage and carry out the constant repairs required.

Such being the nature of the problem, it is satisfactory to be able to record that during the year 1917 not only was the number of squadrons of aircraft on the various fronts increased in a notable degree, but there was a complete replacement of machines and engines of the older types. The very great increase in output which is being obtained has placed a considerable strain on the workers in the aircraft and aero-engine factories of the country, a strain which is being met on the whole in a satisfactory manner.

The difficulties in connection with production are aggravated by the competing claims of many different types of aero-engines. Standardization is the ideal but it is obviously difficult of attainment having in view the importance of not losing time in production and at the same time of keeping abreast with the very latest developments necessitated by the need for constant increase of horse-power and higher performance. The Air Council are most keenly impressed by the need for concentration on a few approved engines, and they have the whole question of the reduction of numbers of types under constant and careful consideration. Attention was drawn, on more than one occasion, by manufacturers to the importance of maintaining the interest of workers in aircraft factories in the highly important but generally monotonous work on which they are employed. Engaged, as they frequently are, on the production by a repetition process of some small part of an aeroplane, these men and women find it difficult to realize that they are contributing effectively to one of our most valuable instruments of warfare. It was accordingly arranged that Captain Ewart, R.F.A., well known as a writer by the name of "Boyd Cable," should visit various squadrons at the front and gather materials and photographs for lectures concerning the exploits performed with various types of aircraft for delivery to the workpeople engaged on the manufacture of those particular types. Captain Ewart delivered several series of lectures which, judging from the reports received from the factories concerned, proved a very great success.